

Universal 1-2-3 Block Set

Universal 1-2-3 Blocks Set Consisting of a matched pair of 1" x 2" x 3" blocks, five plated 5/16-18 socket head cap screws and a hex key wrench.



- "Shop-hardened" molded case
- Each block is precision ground and case hardened on all 6 surfaces
- Surface finish 6 to 16 microinches
- Squareness on all sides to .0001"
- There are a total of 11 holes on three faces Five 5/16 - 18 tapped holes arranged for holding down and for conversion to an angle plate. Six holes drilled through with deep recesses for easy clamping
- Blocks are oversized to allow for normal lapping to .0003"

Catalog No.	EDP No.	List Price	Sale Price
599-750-50	27396	\$91.00	\$77.00

Ultra Precision Ground 1-2-3 Blocks Set

Supplied in custom molded case. Ideal for precision layout and setup.



- Each block is ground and case hardened on all six surfaces
- Surface finish 6 to 16 microinches
- Squareness on all sides to .0001"
- 23 holes: 5 tapped 3/8-16
- Oversized to allow for normal tapping .0001" - .0003"
- Case hardened to 50-60 HRC
- Set consists of a pair of 1x2x3 inch blocks, five 3/8-16 stainless steel socket head cap screws and a hex key wrench

Catalog No.	EDP No.	List Price	Sale Price
599-750-10	26764	\$76.00	\$65.00

Adjustable Parallel Sets

Used for checking, marking, or positioning work.

- Clamp screws lock parallels to size
- Handy gages for measuring inside dimensions of recesses or slots, or for setting tools



Catalog No.	EDP No.	Range	No. of Parallels	List Price	Sale Price
599-673-10	44515	3/8" to 1-5/16"	4	\$106.00	\$90.00
599-673-20	44516	3/8" to 2-1/4"	6	\$156.00	\$133.00

Ultra Precision Wavy Parallel Set

Ultra Precision Wavy Parallel Set reliable and precise vertical positioning of workpieces.



- Parallel within $\pm .0002$ " — paired $\pm .0002$ "
- Made of high quality spring steel, hardened, stress relieved and precision ground
- Includes 9 pairs 4-1/4" in length, with the following heights: 1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"
- Shims can be compressed, which is useful in the holding thin parts
- Complete with fitted wooden case

Catalog No.	EDP No.	List Price	Sale Price
599-921-25	27279	\$154.00	\$131.00

Ultra Precision 12-Piece Angle Block Set

Complete with a protective "shop-hardened" molded case.



- Precision ground hardened steel
- Angular accuracy .0001" per inch, ± 30 arc seconds
- 3" long x 1/4" thick
- Simple, quick angle setups
- Eliminate calculations and avoid errors
- Complete set of 12 blocks: 1/4°, 1/2°, 1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°

Catalog No.	EDP No.	List Price	Sale Price
599-921-18	26883	\$225.00	\$191.00

Workshop Square Set

Complete in a shop-hardened, protective molded case!



- Squareness of the blade edge to the working face of stock is .0006"

Catalog No.	EDP No.	Description	Blades	List Price	Sale Price
599-540-246	27061	3-Pc. Square Set	2", 4", & 6"	\$75.00	\$64.00
599-540-2346	27060	4-Pc. Square Set	2", 3", 4", & 6"	\$94.00	\$80.00